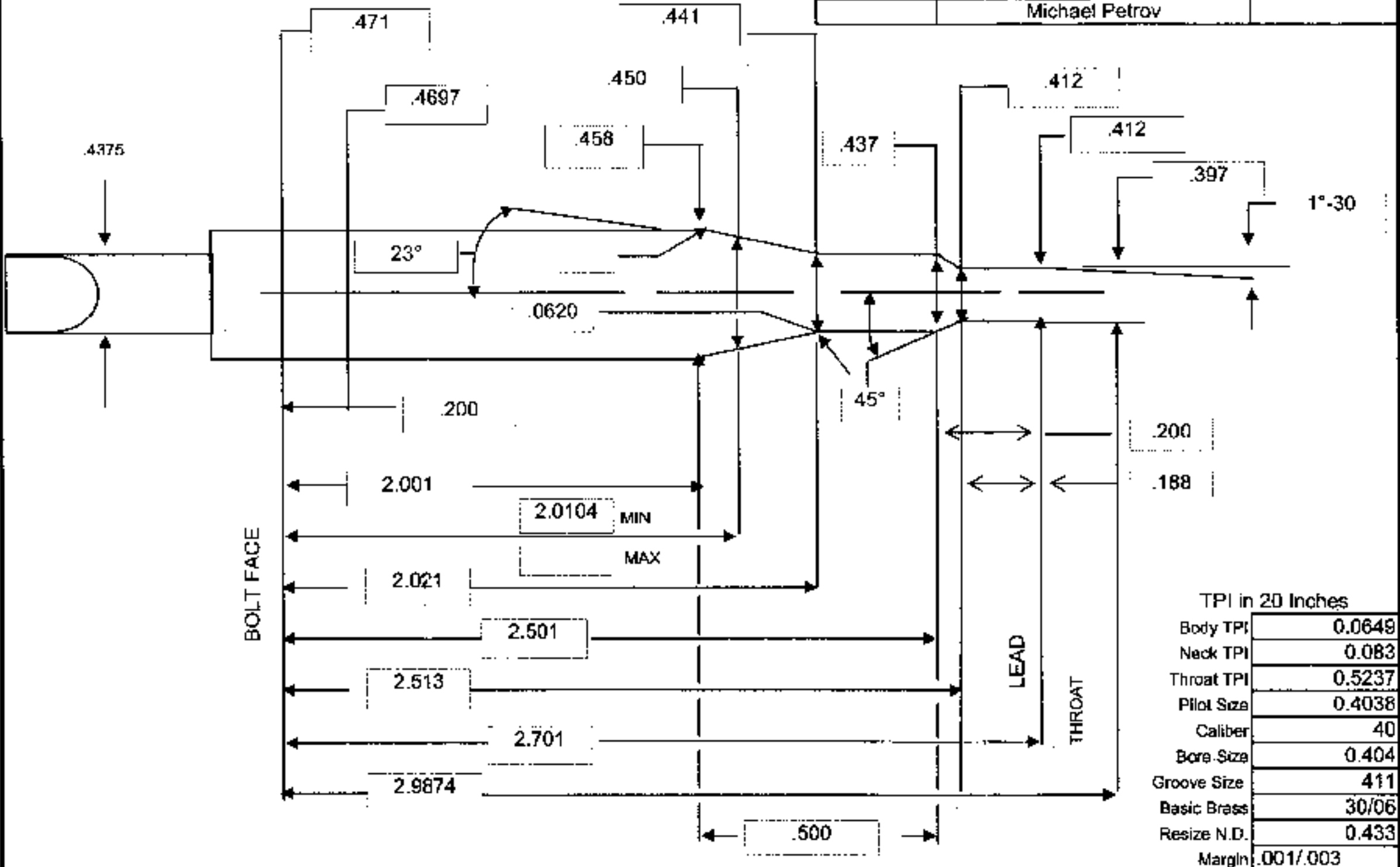


LTR	Description	Date
A	400 whelen	3/26/2003
	Michael Petrov	



TPI in 20 Inches	
Body TPI	0.0648
Neck TPI	0.083
Throat TPI	0.5237
Pilot Size	0.4038
Caliber	40
Bore Size	0.404
Groove Size	411
Basic Brass	30/06
Resize N.D.	0.433
Margin	.001/.003

Tolerances	
Unless Otherwise Specified	
Fractional	± .001
Decimal	+ 0.0004
Angular	± 1/4
Lengths	+ .005

PACIFIC TOOL
598 Avenue C
White City, OR 97503
(541)826-5808

MAT'L.	
DWG. BY	Dave Kiff
Checked	ERB
Approved	
Sheet	
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